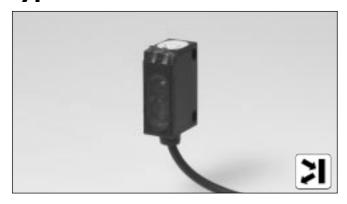
Photoelectrics Diffuse-reflective Type PD32CND50





- Miniature sensor range
- Range: 500 mm
- Sensitivity adjustment by Teach-In programming
- Modulated, red light 660 nm
- Supply voltage: 10 to 30 VDC
- Output: 100 mA, NPN or PNP preset
- Make and break switching function programmable
- LED for output indication, signal stability and power ON
- Protection: reverse polarity, short circuit and transients
- Cable and plug versions
- **Compact housing**
- Excellent EMC performance

Product Description

The PD32CND50 sensor family comes in a compact 12 x 32 x 20 mm reinforced PMMA/ABS-housing.

The sensors are useful in applications where highaccuracy detection as well as small size is required.

The Teach-In function for adjustment of the sensitivity makes the sensors highly flexible. The output type is preset (NPN or PNP), and the output switching function is programmable (NO or NC).

Ordering Key PD32CND50PPM5T Type Housing style Housing size Housing material **Housing length Detection principle** Sensing distance **Output type Output configuration Connection type** Teach-In

Type Selection

Housing W x H x D	Range S _n	Ordering no. NPN & PNP cable Make & break switching	Ordering no. NPN & PNP plug Make & break switching
12 x 32 x 20 mm	500 mm	PD 32 CND 50 NPT PD 32 CND 50 PPT	PD 32 CND 50 NPM5T PD 32 CND 50 PPM5T

Specifications

Rated operating distance (S _n)	Up to 500 mm, reference target Kodak test card R 27, white, 90% reflectivity, 100 x 100 mm	Light source Light type Sensing angle Ambient light	GaAlAs, LED, 660 nm red, modulated ± 2° 5,000 lux
Blind zone	None	Light spot	12 x 12 mm @ 160 mm
Sensitivity	Adjustable by Teach-In	Operating frequency	1000 Hz
	(push button or wire)	Response time	
Temperature drift	≤ 1%/°C	OFF-ON (t _{on})	≤ 0.5 ms
Hysteresis (H)		ON-OFF (t _{OFF})	≤ 0.5 ms
(differential travel)	≤ 10%	Power ON delay (t _v)	≤ 300 ms
Rated operational volt. (U _B)	10 to 30 VDC (ripple included)	Output function NPN and PNP NO/NC switching function	Preset Set up by button
Ripple (U _{rpp})	≤ 10%	Indication	Get up by button
Output current Continuous (I _e) Short-time (I)	≤ 100 mA ≤ 100 mA	Output ON Signal stability ON and power ON	LED, yellow LED, green
	(max. load capacity 100 nF)	Environment	II (IEC 60664/60664A)
No load supply current (I _o)	≤ 25 mA @ 24 VDC	Installation category	II (IEC 60664/60664A; 60947-1)
Minimum operational current (I _m)	0.5 mA	Pollution degree	3 (IEC 60664/60664A;
OFF-state current (I _r)	≤ 100 µA	1 challon degree	60947-1)
Voltage drop (U _d)	≤ 2.4 VDC @ 100 mA	Degree of protection	IP 67 (IEC 60529; 60947-1)
Protection	Short-circuit, reverse polarity and transients		



Specifications (cont.)

Ambient temperature Operating Storage	-20° to +60°C (-4° to +140°F) -20° to +80°C (-4° to +176°F)
Vibration Shock	10 to 55 Hz, 0.5 mm/7.5 g (IEC 60068-2-6) 30 g / 11 ms, 3 pos, 3 neg per axis (IEC 60068-2-6, 60068-2-32)
Rated insulation voltage	500 VAC (rms)
Housing material	
Body	ABS, black
Front material	PMMA, red

Connection	
Cable	PUR, black, 2 m
Plug	$4 \times 0.14 \text{ mm}^2$, $\emptyset = 3.6 \text{ mm}$ M8, 4-pin
Weight	With cable: 40 g
	With plug: 10 g
CE-marking	Yes
Approval	cUL

Operation Diagram

tv = Power ON delay

Power supply

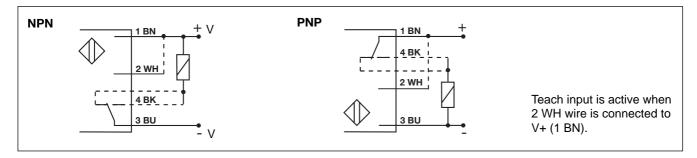
Object/target present

Break (NC) Output ON

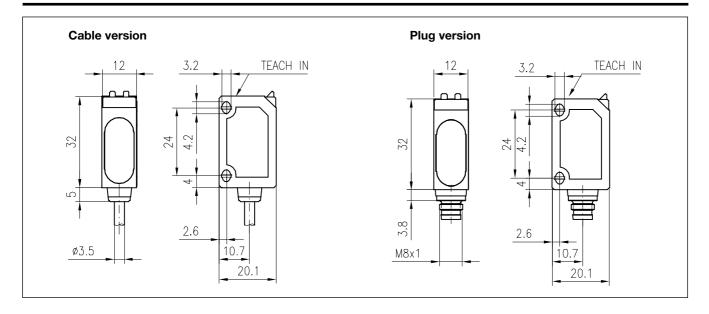
Htv-I

Make (NO) Output ON

Wiring Diagrams



Dimensions

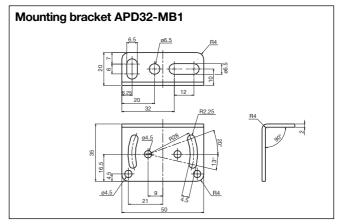




Signal Stability Indication

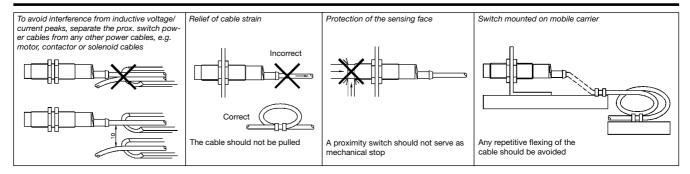
Signal level 150% 100% 70% Green LED ON Yellow LED ON

Accessories



For further information refer to "Accessories"

Installation Hints



Delivery Contents

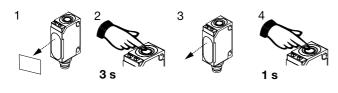
- Photoelectric switch: PD 32 CND 50 ...
- Installation instruction
- Packaging: Cardboard box



Adjustment

Sensitivity adjustment, with static object

- Line up the sensor with the object. Yellow LED and green LED are ON.
- 2. Press the button for 3 s until both LED's flash simultaneously (the first switching point is stored).
- 3. Place the object outside the detection area.
- 4. Press the button for 1 s.
 - The green LED flashes and stays ON: the second switching point is stored, and the sensor is ready to operate.
 - Both LED's flash simultaneously: the sensor cannot detect the object, no switching points are stored.



Sensitivity adjustment, with only one object

- Line up the sensor with the object. Yellow LED and green LED are ON.
- Press the button for 3 s until both LED's flash simultaneously (the first switching point is stored).
- Leave the object in the detection area, press the button for 1 s. The green LED flashes and stays on: the second switching point is stored, and the sensor is ready to operate.

Sensitivity adjustment, with a running process

- Line up the sensor with the object. Green LED is ON.
 At this stage the status of the yellow LED can be ignored.
- 2. The running process must be the only "object" within the detection area. Press the button for 3 s until both LED's flash simultaneously.



Press the button for at least the duration of one process cycle.



- The green LED flashes and stays ON: both switching points have been stored, and the sensor is ready to operate.
- Both LED's flash simultaneously: the sensor cannot detect the object, no switching points are stored.

Programming of make and break switching function

- 1. Press the button for 13 s. Both LED's flash alternately.
- 2. Release the button: the green LED flashes.
- While the green LED flashes, the output is inverted each time the button is pressed. This is indicated by the yellow LED.

When the button is not pressed for 10 s, the current output function is stored.

The sensor is now ready for operation.

Default setting

- No object in the detection area: Press the button for 3 s, until both LED's flash simultaneously.
- 2. No object in the detection area:

 Press the button for 1 s. 1 s

 The sensor is set to maximum sensitivity.

NB! The Teach Input (2 WH) will work similarly to the push button, active High.