Solid State Relays and Contactors

- Featuring Direct Copper Bonding Technology
- Most Switching Types in the Industry
- For PCB, Chassis or DIN Rail Mounting
- Innovative Fast-Connect ThyRex Series
Switching Principles Designed for Your Application Requirements

**Zero Switching**
For resistive, inductive and capacitive loads

Upon application of the control voltage, the SSR’s output is activated at the first zero crossing of the line voltage. The response time is less than a half period, i.e. typically less than 0.33 ms. Also offered with an optional system monitoring function and current sensing function, as shown in the lower right.

Due to the high surge current and blocking voltage capabilities, SSRs of this switching type will also perform successfully with most inductive and capacitive loads. They are the most commonly used SSRs in plastics molding machinery, packaging machines, soldering equipment and machinery for the food processing industry.

**Instant-on Switching**
For inductive loads

The SSR output is activated immediately after applying control voltage. Consequently, this relay can turn on anywhere along the AC sinusoidal voltage curve. Response times can typically be as low as 1 ms.

The SSR is particularly suitable in applications where a fast response time is desired, such as solenoids or coils.

**Peak Switching**
For heavy inductive loads

The peak switching SSR is designed in a way that the power output is activated at the first peak of the line voltage upon application of the control voltage. After the first half period, the Peak Switching SSR operates as an ordinary Zero Switching SSR. The peak of the inrush current could hereafter be reduced during the first half period for inductive loads. Ideally suited for inductive loads with a remnant iron core (i.e. transformers).

**DC Switching**
For resistive and inductive loads

The power semiconductor in the DC switching relay operates in accordance with the control input. The response time is less than 100 ms. DC Switching SSRs are used with resistive and inductive loads for the control of DC motors and valves.

When switching inductive loads it will be necessary to interconnect a free wheeling diode surplus voltage parallel to the load as protection.

**Analog Switching**
For resistive loads

Since the 4 to 20 mA control input of the analog relay can be varied, the output operates in accordance with the phase control principle. The relay is equipped with a built-in synchronization circuit in order to achieve phase angle control. The output is proportional to the input signal. The transfer function is linearized and reproducible.

These SSRs are highly advantageous in closed loop applications or where soft starting can limit high inrush currents. Ideal for use in switching quartz heaters or in applications which demand precise temperature control.

**Analog Full Cycle Switching**
For resistive loads

With this particular switching principle, the SSR provides a number of full cycles, evenly distributed over a fixed time period, depending on the control input (either 4-20mA or 0-10VDC) — with the low value of the input corresponding to zero and the high value of the input to a full output with a period of 1.28 seconds.

Typical applications include: Analog control of heating elements with manual or automatic controllers with 4-20mA or 0-10VDC control signal. Control of heating zones, controlled individually by a number of temperature controllers with analog output. Analog control of fragile heating elements which are used for cutting, welding etc., which can have their lifetime extended due to the reduced thermal load stress.

**Zero Switching with System Monitoring**
For resistive and inductive loads

The system monitoring (sense) SSR provides an alarm output in the event of a circuit failure. Internal circuitry monitors:
- Line Voltage
- Load Current
- Correct Functioning of the SSR
- SSR Input Status

The relay is designed for applications where immediate fault detection is required. An alarm output signal is available to determine fault status.

**Zero Switching with Current Sensing**

The Solitron MIDI current sensing SSR is a zero switching type which also provides an alarm output when it senses variations in the load. Typical conditions that can be detected include: heater break, open circuit, partial heater short circuit, blown fuse, semiconductor short circuit and faulty power connection. Integral current sensing eliminates the need for additional external equipment. “FAIL-ON” set point is achieved by pushbutton or remotely where an HMI is preferred.

As shown above, the PNP alarm output provides a series of pulses which identify the specific type of fault detected. Interfacing to a PLC can provide a clear indication of fault. An NPN alarm output is also available.
Cutting edge manufacturers of solid state devices have started to change from their previous production technology - the soldering of power semiconductors on copper conductors which, in turn, are soldered on a metallized ceramic disc and finally, to a copper or aluminum base - to state-of-the-art substrate technology. By looking at the comparison in the lower corner of this page, you will see previously, at least four solder joints between the output chip and the heat sink were required, whereas the new production means has cut the number of solder joints in half. This technology makes use of what is called a DCB (direct copper bonding) substrate which, in terms of load change strength, is superior to all previous techniques. The reduction in the number of required components with the DCB substrate simplifies the production process and improves the quality of the product.

The DCB Substrate

With the DCB substrate, the copper is bonded directly to the ceramic substrate. In the production process, copper conductors with a thickness of 0.3 to 0.5 mm are bonded to ceramic, at temperatures in excess of 1900°F. The temperature is chosen such that a joint layer is generated between the ceramic surface and the copper, the expansion coefficient of which is slightly higher than that of the ceramic substrate. This also assures the material expansion coefficient against silicon (the output chip) is negligible. Hence, thermal stress or fatigue will not cause premature failure of power output semiconductors.

Conventional SSR Construction

<table>
<thead>
<tr>
<th>Chip</th>
<th>Solder</th>
<th>Molybdenum</th>
<th>Copper</th>
<th>Solder</th>
<th>Ceramics</th>
</tr>
</thead>
<tbody>
<tr>
<td>HeatSink</td>
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<td>Ambient</td>
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<td>Compound</td>
</tr>
</tbody>
</table>

Carlo Gavazzi SSR Construction

<table>
<thead>
<tr>
<th>Chip</th>
<th>Solder</th>
<th>Double Sided</th>
<th>Direct Bonded</th>
<th>Cu/Ceramics</th>
<th>Solder</th>
</tr>
</thead>
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<tr>
<td>HeatSink</td>
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Prolonged life expectancy – Utilizing direct copper bonding

Cutting edge manufacturers of solid state devices have started to change from their previous production technology - the soldering of power semiconductors on copper conductors which, in turn, are soldered on a metallized ceramic disc and finally, to a copper or aluminum base - to state-of-the-art substrate technology. By looking at the comparison in the lower corner of this page, you will see - previously, at least four solder joints between the output chip and the heat sink were required, whereas the new production means has cut the number of solder joints in half. This technology makes use of what is called a DCB (direct copper bonding) substrate which, in terms of load change strength, is superior to all previous techniques. The reduction in the number of required components with the DCB substrate simplifies the production process and improves the quality of the product.

Reliability determines the standard of power semiconductors

The major benefits to the customer result from improved heat transfer from the chip to the external heat sink and from a reduction of the mechanical stress in connection with major load changes. Due to the direct makeup of the DCB substrate, an optimum solder joint is accomplished. Materials such as beryllium oxide and molybdenum, that have been used up until now, are no longer required. With the conventional soldering technique, they were used to compensate for negative thermal and electrical characteristics.

Solid state relays make use of new technologies

Semiconductor relays combine the advantages of power modules with the function of separate control. Primarily, they are used as interface modules between controller (logic) and load. As a result of their outstanding advantages over electromechanical components, they are gaining more and more market share. They take advantage of the fact that new applications demand faster and more accurate processes, defined switching sequences and more reliability. It is therefore obvious that when designing and producing solid state relays, no compromises can be made. Carlo Gavazzi produces single and three phase solid state relays. Only DCB substrates with high quality thyristors and alternistors are used in their manufacture. The design of their casing and heat sink excels in functionality and efficiency. The casing carries a slightly protruding or convex back plate, assuring ideal thermal contact to the external heat sink. Therefore, any excess heat conducting paste will not increase the thermal resistance - optimum heat conductance is a guarantee!

Carlo Gavazzi - the supplier of choice!

With solid state relays for currents in excess of 100 amps and for voltages up to 690 VAC, Carlo Gavazzi offers a variety of solid state switching controls. For the customer, it is of importance to have knowledge of the manufacturer’s production techniques and internal relay design. Only production at a high quality level and advanced market-oriented product design guarantees successful use in the field. This brochure will give you a glimpse of our solid state switching relays and contactors, for a more in-depth look, please ask your local distributor for our Automation Components Catalog, hailed as “one of the most comprehensive solid state technical catalogs available”. Also, as you can see from the back cover of this brochure, in addition to our solid state switching controls, Carlo Gavazzi offers you a multitude of automation control components.

Gross Automation (877) 268-3700 · www.carlogavazzisales.com · sales@grossautomation.com
PCB, Chassis and DIN Rail Mount SSRs

**PCB Mount SSRs**
- **RP1A Series**: Zero switching, up to 10A @ 600VAC
- **RP1B Series**: Instant-on switching, up to 10A @ 600VAC
- **RP1D Series**: DC switching, up to 8A @ 60VDC or 1A @ 350VDC

**RMD1 Series Hybrid Relays**
- Thyristors initially switch the current, and then after a short delay, they transfer to an internal electromechanical relay
- Zero switching, up to 20A @ 265VAC
- Over 5 million operations
- 4-32VDC or 24-275VAC control voltage
- Green LED status indicator
- 81 x 17.5 x 67.2mm (H x W x D) DIN rail mount housing

**RX1A Series Fast-Connect Thyrex SSRs**
- Quick efficient wiring via fast-connect terminals:
  - Screw terminals
  - Spring terminals
  - Fast-on (power) terminals
- M4 mounting holes are interchangeable with standard ‘hockey puck’ SSRs, but half the width
- Zero switching thyristor, up to 32A @ 552VAC
- 4-32VDC or 36-265VAC control voltage
- Up to 1200Vp non-repetitive peak voltage
- Green LED status indicator and built-in snubber protection
- 76 x 22.5 x 56mm (H x W x D) chassis mount housing

**RS1A Series Zero Switching SSRs**
- Economically priced triac (10A) or alternistor (25 and 40A)
- Zero switching, up to 40A @ 530VAC
- 3-32VDC, 18-35VAC/DC, 110, 230 or 400VAC control voltage
- Up to 1200Vp non-repetitive peak voltage
- Green LED status indicator
- 58.2 x 44.8 x 28.8mm (H x W x D) chassis mount housing

**RM1A Series Zero Switching SSRs**
- Zero switching thyristor, up to 100A @ 660VAC
- 3-32VDC, 5-24VDC or 22-48VDC / 20-280VAC control voltage
- Instant on switching (RM1B), 3-32VDC control voltage only
- Up to 1400Vp non-repetitive peak voltage
- Green LED status indicator and built-in MOV protection
- 58.2 x 44.8 x 28.8mm (H x W x D) chassis mount housing

**RM1C Series Peak Switching SSRs**
- Peak switching thyristor, up to 50A @ 660VAC
- 4.25-32VDC control voltage
- Up to 1400Vp non-repetitive peak voltage
- Green LED status indicator
- 58.2 x 44.8 x 28.8mm (H x W x D) chassis mount housing

**RM1E Series Analog Switching SSRs**
- Analog switching thyristor, up to 100A @ 660VAC
- 4-20mA control signal
- Up to 1400Vp non-repetitive peak voltage
- Green LED status indicator
- 58.2 x 44.8 x 28.8mm (H x W x D) chassis mount housing

**RD Series DC Switching SSRs**
- DC switching transistor, up to 5A @ 60VDC or 1A @ 350VDC
- 3-32VDC control voltage
- 58.2 x 45.5 x 30mm (H x W x D) chassis mount housing

**RA2A Series Dual Output SSRs**
- Dual output, zero switching alternistor, up to 40A @ 660VAC
- Dual input, 4.5-32VDC control voltage
- Up to 1200Vp non-repetitive peak voltage
- Fast-on spade terminals
- Two green LED status indicators
- 57.8 x 44.5 x 31.7mm (H x W x D) chassis mount housing

**RA...S Series System Monitoring (Sense) SSRs**
- Provides a transistor alarm output upon failure of supply, function or load
- Zero switching alternistor, up to 110A @ 530VAC
- 20-32VDC supply voltage with a 4.5-32VDC control voltage
- Up to 1200Vp non-repetitive peak voltage
- Diagnostic green and red LED status indicators
- 57.8 x 44.5 x 31.7mm (H x W x D) chassis mount housing

**RZ3A 3-Phase Zero Switching SSRs**
- Three zero switching alternistors, up to 75A @ 660VAC
- 5VDC, 4-32VDC or 24-275VAC control voltage
- Up to 1200Vp non-repetitive peak voltage
- Green LED status indicator, built-in snubber networks, IP20 protective cover, captive wire clamps and optional over-temperature protection, transistor alarm output and red LED alarm status indicator
- 73.5 x 103 x 41mm (H x W x D) chassis mount housing

**RSCAA 3-Phase Analog Switching SSR**
- Phase angle controller for inductive/resistive loads (pumps, fans, heaters, lights, etc.)
- Three zero switching alternistors, up to 110A @ 625VAC
- 10-32 supply voltage with a 0 or 4-20mA control signal
- Up to 1600Vp non-repetitive peak voltage
- Red LED status indicators for line and load energization, built-in MOV protection and optional over-temperature protection
- 76 x 22.5 x 56mm (H x W x D) chassis mount housing

Specifications subject to change. View complete datasheets at www.GavazziOnline.com

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PCB & Chassis Mount Solid State Relays

Innovative Fast-Connect ThyREX Series

Three Options in One Device

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<th>Screw Terminals</th>
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<td>For Looping</td>
<td>For Ring Terminals</td>
<td>Quick Troubleshooting</td>
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Various Solutions to Fit All Your Needs

Clip-on protection cover is removable with a screwdriver

Terminals with support surface for connection of cables with wire clamps, cable shoes or ring terminals

IP protected connection of cables with ring terminals up to 5 AWG (16 mm²)

Quick, safe installation which can easily be tested through the protective cover’s holes

Faster, More Efficient Panel Building: The revolutionary THYREX fast-connect system allows technical staffs to pre-wire the cable harness outside of the panel. Base modules can be separately pre-mounted onto their heatsink – an operation requiring much less expertise. Result: Leaner panel building. Fast assembly: Both power and control terminals plug-on.

RM1x Series Chassis Mount Solid State Relays

A Wide Variety of Heat Sinks for Efficient Heat Dissipation

CARLO GAVAZZI offers an extensive range of RHS Series heat sinks and other various accessories (ie thermal paste, MOVs, protective covers, fuses, PCB SSR sockets, etc.)

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CARLO GAVAZZI’s SOLITRON Series is the result of over two decades experience in designing, manufacturing and marketing solid state relays. With the SOLITRON family, customers get a product with exceptional features, which provide unparalleled benefits, resulting in a prolonged application life. It is offered in several switching types, including dual input/output types, which is unmatched in the industry. They provide a fast switching, long lasting alternative to noisy electromechanical contactors and environmentally hazardous mercury contactors.

Features

- Surface mount technology provides reliability
- Direct copper bonding technology used throughout
- DIN-rail or panel mounting supports
- Fixing holes for forced cooling (Midi & Power only)
- Self-lifting terminal clamps (Mini only)
- Secure looping of cables up to 2.5mm² — AWG 12 (Mini only)
- Removeable IP20 cover (Mini only)
- Use of ring terminals for cables up to 4mm² — AWG 10 (Mini only)
- Cage-clamp terminals from 45 to 90A guaranteeing secure connection of cables up to 25mm² — AWG 3 (Mini & Power only)
- Choice of two terminal layouts making it easier to fit into existing panel designs
- Identification window and LED indication of input status and optional over-temperature alarm status
- Optional over-temperature alarm signal output (Midi & Power only)
DIN Rail Mount Solid State Relays/Contactors

**RJ1A Series SOLITRON MINI**
- Zero switching thyristor, up to 30A @ 660VAC
- 4-32VDC or 24-275VAC control voltage
- Up to 1200Vp non-repetitive peak voltage
- Green LED status indicator and built-in protective snubber network
- 90 x 22.5 x 103mm (H x W x D) DIN rail mount housing

**RJ1A Series SOLITRON MIDI**
- Zero switching thyristor, up to 75A @ 660VAC
- 4-32VDC or 24-275VAC control voltage
- Up to 1200Vp non-repetitive peak voltage
- Green LED status indicator and built-in protective snubber network
- 90 x 22.5 x 103mm (H x W x D) DIN rail mount housing

**RJ1A Series SOLITRON POWER**
- Zero switching thyristor, up to 90A @ 660VAC
- 4-32VDC or 24-275VAC control voltage
- Up to 1200Vp non-repetitive peak voltage
- Green LED status indicator and built-in protective snubber network
- 90 x 22.5 x 103mm (H x W x D) DIN rail mount housing

**RJD2A Series Two Pole SOLITRON**
- Two pole, zero switching thyristors, up to 45A @ 660VAC
- Individually controlled by two inputs, 4-32VDC control voltage
- Up to 1200Vp non-repetitive peak voltage
- Two green LED indicators and built-in protective snubber network
- 90 x 22.5 x 103mm (H x W x D) DIN rail mount housing

**RJ2A Series 3-Phase SOLITRON (2-Pole)**
- Three phase, zero switching thyristors, up to 32A @ 660VAC
- Two pole switching (with one live pole) provides economical switching of three phase resistive loads, i.e. heating elements
- Optional over-temperature protection
- 5-32VDC or 24-275VAC/24-190VDC control voltage
- Up to 1200Vp non-repetitive peak voltage
- Green LED status indicator and built-in protective snubber network
- 90 x 22.5 x 103mm (H x W x D) DIN rail mount housing

**RJ3A Series 3-Phase SOLITRON (3 Pole)**
- Three phase, zero switching thyristors, up to 32A @ 660VAC
- Three pole switching provides switching of three phase resistive loads, i.e. heating elements, bands, etc.
- Over-temperature protection on 32A version (optional on 20/25A versions)
- 5-32VDC or 24-275VAC/24-190VDC control voltage
- Up to 1200Vp non-repetitive peak voltage
- Green LED status indicator and built-in protective snubber network
- 90 x 22.5 x 103mm (H x W x D) DIN rail mount housing

**RN1F Series Full-Cycle Analog Switching Solitron**
- Full-cycle analog switching thyristor(s), up to 50A @ 530VAC
- Available as a one pole, or two pole device (current rating is the sum of both poles)
- 4-20mA or 0-10VDC control signal
- Up to 1000Vp non-repetitive peak voltage
- Green LED indicator for normal operation and alarm status
- 30A: 120 x 45 x 103 mm (H x W x D) DIN rail mount housing
- 50A: 120 x 89 x 103 mm (H x W x D) DIN rail mount housing

**RJCS Series Current Sensing SOLITRON**
- Provides a transistor alarm output upon detecting a load voltage or load failure
- “Teach-in” pushbutton to automatically adjust current set point
- Adjustable 2-40 second time delay for current sensing alarm output
- Over-temperature protection
- Zero switching thyristor, up to 50A @ 660VAC
- 4-32VDC control voltage
- Up to 1200Vp non-repetitive peak voltage
- Green LED indicator for normal operation and alarm status
- 50A: 120 x 89 x 103 mm (H x W x D) DIN rail mount housing

Specifications subject to change. View complete datasheets at www.GavazziOnline.com

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CARLO GAVAZZI has a multitude of sales offices spanning North America (not to mention our hundreds of distributors). Therefore, we can be viewed as “your local automation resource” - assisting you every step of the way in finding the proper solution for your various application requirements. Naturally, our job is greatly simplified as we have such a vast range of solutions to offer you via our comprehensive product package.

Our worldwide sales offices make us an ideal business partner, especially for manufacturers of exported machinery, as our products are available locally and they are CE marked.

A Global Force in Industrial Automation

Inductive Proximity Sensors
Tripleshield™ Capacitive Sensors
Photoelectric Sensors
Ultrasonic Sensors
Level Sensors
Limit Switches
Magnetic Switches

Solid State Relays
Contactors and Overloads
Manual Motor Starters
Motor Controllers
Electromechanical Relays
Pilot Devices
Cam Switches
Rotary Disconnects

Energy Management
Digital Panel Meters
PID Controllers
Time Delay Relays
Current Monitoring Relays
Voltage Monitoring Relays
Three Phase Monitoring Relays
Signal Conditioners
Current Transformers
Enclosures

Safety Light Curtains
Safety Control Modules
Safety Interlock Switches
Safety Mat Systems
Safety Magnetic Sensors

Dupline Field & Installation Bus
Building Automation Systems
Elevator Systems

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